

# LeanNET<sup>®</sup> Inspection

## Say Hello to Simplicity



LeanNET Inspection Station

File Setup Tools Help

08130901 - Batch(1) - Inspection Tst

Tracking Number

Select Schedule Start Previous Batch Test Batch Previous Next Upgrade Exit

**ID: 1** Green processed indicator for easy identification

UnitID	1
UnitDesc	RECTANGLE / 13/32 SPACERWHITE CONTOUR MUNTIN - CUST
MuntinOut	White
MuntinInn	White
MuntinDes	WHITE CONTOUR MUNTIN
MuntinTyp	Contour Horz
UnitSize	31 7/8 x 31 7/8 x 5/8
UnitComm	00L Prairie
InnerLiteD	SS LOW E GLASS
OuterLiteD	SS CLEAR GLASS

**OK** **Reject**

**ID: 2** Individual Rejection Symbols

UnitID	2
UnitDesc	CIRCLE / 3/8" SWIGGLE13/16 GREEN FLAT MUNTIN - 2Vx1HC /
MuntinOut	Green
MuntinInn	Green
MuntinDes	13/16 GREEN FLAT MUNTIN
MuntinTyp	Colonial
UnitSize	19 3/4 x 19 3/4 x 21/32
UnitComm	Circle
InnerLiteD	DS CLEAR GLASS
OuterLiteD	DS CLEAR GLASS

**ID: 3**

UnitID	3
UnitDesc	RECTANGLE / 13/32 SPACERWHITE CONTOUR MUNTIN - CUST
MuntinOut	White
MuntinInn	White
MuntinDes	WHITE CONTOUR MUNTIN
MuntinTyp	Contour Horz
UnitSize	25 x 32 1/2 x 5/8
UnitComm	2V x 1H Val
InnerLiteD	SS LOW E GLASS
OuterLiteD	SS CLEAR GLASS

Version 2.1.0.0 Online UnitMode Application status Schedule Import Status 8/17/2009 4:49:39 PM

## FEATURES

- ▶ Visually displays assembled IG Units. LeanNET Inspection shows the next 3 IG Units of a production sequence
- ▶ Insert repair or rush IG Units into the production sequence.
- ▶ Easy "Single Touch" (touch screen or foot pedal) operation buttons, with process status and rejection status symbols.
- ▶ Automatically prints "Accept or Reject" labels to defined printers.
- ▶ Two operational modes "Glass" or "Unit" allows interfacing to external plant processes.

## BENEFITS

- ▶ Improves IG Unit Assembly by visually displaying the IG Unit components and their orientation.
- ▶ Seamless integration of Repair and Rush Units by barcode scanning or manual entry.
- ▶ Improves Operator efficiency. IG assembly operators can easily identify units that are completed, rejected or not processed.
- ▶ Creates "Lean" processes by automatically sending "Accept or Repair" labels directly to specified stations.
- ▶ Allows standardization of a common inspection / identification system from "Glass Marking" to "Smart Oven" operation.

GIVING YOU GREATER CONTROL THAN EVER BEFORE

# LeanNET<sup>®</sup> Inspection

Consider GED for all your needs

The screenshots show the LeanNET Inspection Station software interface. The top window displays '08130901 - Batch(1) - Inspection Tst' with a tracking number field and navigation buttons. Below are three unit inspection panels (ID: 4, 5, 6) and three more (ID: 7, 8, 9). Each panel shows a diagram of the unit with colored highlights and a detailed specification table.

UnitID	UnitDesc	MuntinOut	MuntinIn	MuntinDes	MuntinTyp	UnitSize	UnitComm	InnerLitd	OuterLitd
4	RECTANGLE / 1302 SPACERWHITE CONTOUR MUNTIN - CUST	White	White	WHITE CONTOUR MUNTIN	Contour Hoz	29 1/16 x 38 1/2 x 5/8	Trails	SS LOW E GLASS	SS CLEAR GLASS
5	DOME / 3/8" SWIGGLE 1316 WHITE FLAT MUNTIN - 2V2HC /	White	White	1316 WHITE FLAT MUNTIN	Colorful	31 3/4 x 55 3/4 x 21/32	Dome	DS CLEAR GLASS	DS CLEAR GLASS
6	RECTANGLE / 1302 SPACERWHITE CONTOUR MUNTIN - CUST	White	White	WHITE CONTOUR MUNTIN	Contour Hoz	45 x 32 1/2 x 5/8	3/8" Contour Victorian	SS LOW E GLASS	SS CLEAR GLASS
7	RECTANGLE / 1102 SPACERDGI GOLD BAR RUBY GLASS - CUS	Ruby	Gold	DG GOLD BAR RUBY GLASS	Colorful	32 x 48 x 9/16	DG Transom	SS LOW E GLASS	SS CLEAR GLASS
8	RECTANGLE / 1102 SPACER 1316 GREEN FLAT MUNTIN - CUST	Green	Green	1316 GREEN FLAT MUNTIN	Colorful	30 x 40 x 11/16		TS CLEAR GLASS	TS CLEAR GLASS
9	RECTANGLE / 1902 SPACERDGI GOLD BAR EMERALD GLASS - CUST	Emerald	Gold	DG GOLD BAR EMERALD GLASS	Colorful	32 x 50 x 13/16	St Mario	SS LOW E GLASS	SS CLEAR GLASS

Glass Fabrication

IG Spacer Fabrication

Glass Cutting & Loading

Glass Washing

Muntin Fabrication

Screen Systems

Decorative Glass Solutions

Window Fabrication

Cutting

Fabrication

Welding

i-3 SmartLoad Welding System

Cleaning

Automated Systems

Software Process Solutions

Material Handling Solutions

Training & Support

## SPECIFICATIONS:

LeanNET<sup>®</sup> Inspection (version 2.01.00)

Windows XP Pro Service Pack 3, 512M RAM

100 G Hard Drive

Includes SQL MSDE 2000

Barcode labels for unit specifications. Each label includes a unit ID, description, and dimensions. Handwritten 'Reject' notes are present on several labels.

UnitID	UnitDesc	UnitSize	UnitComm	InnerLitd	OuterLitd
081009-01	ObiPrairie 1473372100717533	31 7/8 W x 31 7/8 H x 5/8 T	1000-2		
081009-01	Prairie 1473372100717580	31 7/8 W x 31 7/8 H x 5/8 T	1000-2		
081009-01	1564069800110706	2 x 1 Stg Contour	1000-2		
081009-01	1564069800110721	2 x 2 Stg Contour	1000-2		



To learn more, call 330.963.5401, fax 330.963.0584 or visit us at [www.gedusa.com](http://www.gedusa.com)

